POWER TEAM

SPX Corporation 2121 West Bridge Street Owatonna, MN 55060 USA Phone: (507) 455-7100 Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 International Sales: (507) 455-7150 Fax: (507) 455-7122

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SPX Corporation 655 Eisenhower Drive Owatonna, MN 55060-0995 USA Phone: (507) 455-7000 Tech. Services: (800) 533-6127 Fax: (800) 955-8329 Order Entry: (507) 455-1480 Fax: (800) 283-8665 International Sales: (507) 455-7223 Fax: (507) 455-7746

Parts List for:

61522-CELETTE

1U-5230

4002-ERA

4002

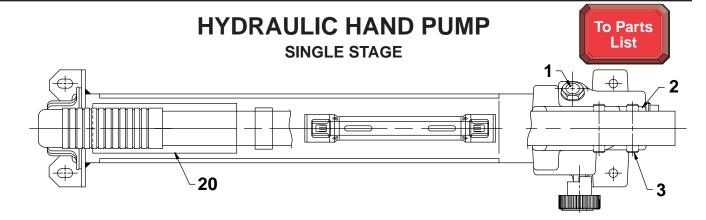
61286

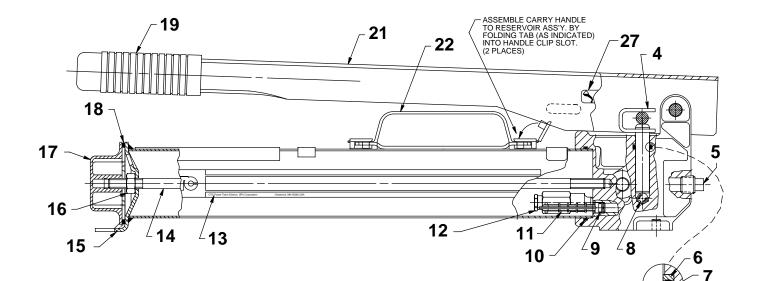
61522

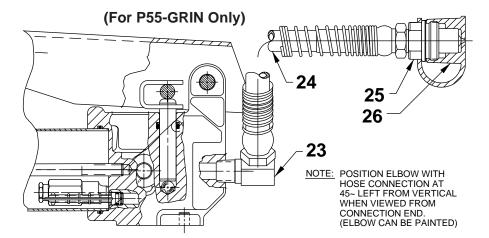
61715

Form No. 100617

	P55-PFAFF
62087	P55S
925010	P55-SAUER
H55	P55-SMI
P55	P55VL
P55-DE-STA-CO	P55-WMC-BK
P55-GL	P55-WMC-BL
P55-GRIN	P55-WMC-RE







Sheet No. 1 of 3

Iter	n Part	No.		
No.	No.	Req'd	Description	
1	*†•215907	1	Decal (DO NOT REMOVE)	
2	211743	4	Retaining Ring (7/16" shaft)	
3	211742	2	Pin	
4	211468	1	Piston Assembly	
	11127	1		
5			Pressure Plug (For all models except P55-GRIN)	
6	*†•213987	1	Backup Washer (11/16 x 1/2 x 3/64)	
7	*†10271	1	O-ring (11/16 x 1/2 x 3/32)	
	•11445	1	Viton O-ring	
	19406	1	EPR O-ring	
8	*†10378	1	Steel Ball (3/8 dia.)	
9	*†12557	1	O-ring (11/32 x 7/32 x 1/16) manufac-	
	•18973	1	Viton O-ring	
	215375	1	EPR O-ring	
10	*†211495	1	O-ring (2-11/16 x 2-1/2 x 3/32)	
	•213209	1	Viton O-ring	
	215369	1	EPR O-ring	
11	*†215075	1	Filter Plug	
	*†24789	1	Filter (Metal screen on pumps	
	1	•	manufactured <u>before</u> 7-7-88)	
12	21278	1	Relief Valve (See NOTE below)	
	21278-28	1	Relief Valve	
			(Set at 2,700/3,000 PSI; For P55-GL)	
	21278-80	1	Relief Valve	
			(Set at 8,100/8,700 PSI; For 61715)	
	21278-52	1	Relief Valve	
			(Set at 5,100/5,700 PSI;	
			For P55-WMC-RE & P55-DE-STA-CO)	
	21278-86	1	Relief Valve	
			(Set at 8,400/9,000 PSI;	
			For P55-WMC-BL)	
	21278-88	1	Relief Valve	
			(Set at 8,900/9,500 PSI;	
			For P55-WMC-BK)	
	21278-112	1	Relief Valve	
	04070 40		(Set at 11,250 PSI; For P55VL)	
	21278-48	1	Relief Valve	
			(Set at 4,900/5,300 PSI;	
13	306006	1	For P55-GRIN) Trade Name Decal (For 4002)	
10	360054	1	Trade Name Decal (For P55)	То
	212985	1	Trade Name Decal (For 61522)	Drawing
	13758	1	Trade Name Decal (For 1U-5230)	Drawing
14	211547	1	Tie Rod	
14	211547	1		
	214079	I	Tie Rod (For 61715, 62087, P55-GL, 4002-ERA, & P55-DE-STA-CO)	
	214008	1	Tie Rod (For P55S)	Next
	250386	1		Page
			Tie Rod (For P55VL)	
	250535	1	Tie Rod (For P55-GRIN)	
				Continued -

Continued -

NOTE

Standard relief valves are set at 10,100/10,700 PSI. Relief valves pre-set at special settings are available. Refer to your pump model number or contact Power Team Technical Services.

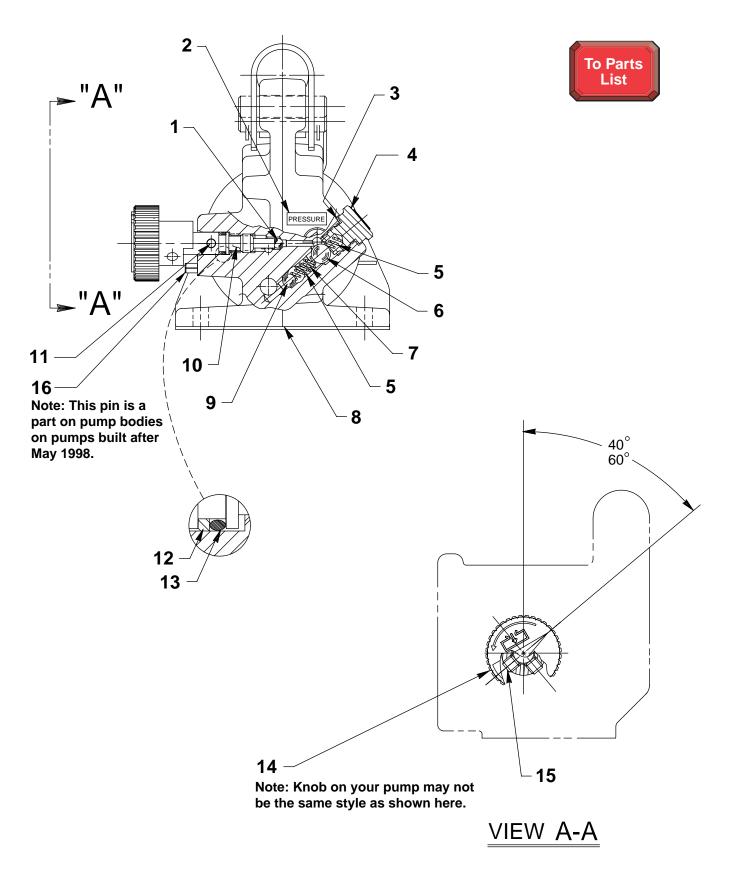
Note: Shaded areas reflect last revision(s) made to this form.

Item	Part	No.				
No.	No.	Req'd	Description			
15	350081	1	Reservoir Assembly			
	46952	1	Reservoir Assembly (For 61715 & 62087)			
	47846	1	Reservoir Assembly (For P55-GL, 4002-ERA, & P55-DE-STA-CO)			
	307940	1	Reservoir Assembly (For P55S)			
	420217	1	Reservoir Assembly (For P55VL)			
	350278	1	Reservoir Assembly (For P55-GRIN)			
16	10204	1	Nut (3/8-16 UNC; Torque to 150/170 in. lbs.)			
17	52711	1	Reservoir Cap (Torque to 50/60 in. lbs.)			
18	*212739	1	Gasket			
	250731	1	Viton Gasket			
19	211769	1	Handle Grip			
	206731	1	Handle Grip (For P55-GRIN only)			
20	*†305977	1	Warning Decal			
21	46919	1	Handle (For P55S)			
4	46953OR9	1	Handle (For P55-GL)			
4	46953YE3	1	Handle (For 61715 & 62087)			
4	46953GY8	1	Handle (For P55-DE-STA-CO)			
(61287BL2	1	Handle (For 4002, 4002-ERA & P55-SAUER)			
61287OR9		1	Handle (For P55)			
6	1287WH2	1	Handle (For 61522, P55-PFAFF &61522-CELETTE)			
(61287YE3	1	Handle (For 1U-5230)			
6	61287BK2	1	Handle (For 925010)			
6	61287PR3	1	Handle (For P55VL)			
(64117BL2	1	Handle (For P55-WMC-BL)			
6	64117BK2	1	Handle (For P55-WMC-BK)			
(64117RE3	1	Handle (For P55-WMC-RE)			
42	20294OR9	1	Handle (For P55-GRIN)			
22	58048	1	Carry Handle (For all models except P55-GRIN)			
23	9681	1	90° Elbow Fitting (For P55-GRIN)			
24	36890	1	Hydraulic Hose (For P55-GRIN)			
25	25599	1	Quick Coupler (For P55-GRIN)			
26	9800	1	Dust Cap (For For P55-GRIN)			
27	253234	1	Decal (Oil Pivot Pins)			
		P	ARTS INCLUDED BUT NOT SHOWN			
	•205724	1	Decal (Viton Seals)			
	250328	1	Decal (EPR Seals)			
	310039		Warning Decal (For 61522)			
		1	Decal (Fill level; For 61715, 62087, & P55-GL)			
251944 1			Product Decal (For P55-PFAFF)			
305993 1			Metering Valve Assembly (For 4002-ERA)			
10676 1			Straight Fitting (For 4002-ERA)			
	10970	1	Pipe Plug (1/4 NPTF; For 4002-ERA)			
	307066	1	Handle Retainer (optional) Drawing			

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300450. Part numbers marked with a dagger (†) are contained in Repair Kit No. 1U-5229. Part numbers marked with a bullet (•) are contained in Viton Seal Kit No. 300472.

> Sheet No. 2 of 3

Date: 7 June 2000 Rev. 6



END VIEW AND SECTION A-A

ltem	Part	No.	
No.	No.	Req'd	Description
1	*†12223	1	Ball (3/16 dia.)
2	215301	1	Decal (Pressure)
3	*†14874	1	Copper Washer (1/2" bolt)
4	305975	1	Valve Screw (Torque to 350/370 in. lbs.)
5	*†1 0444	2	Compression Spring (3/16 I.D. x 13/32 Lg.)
6	*†10378	1	Steel Ball (3/8 dia.)
7	*†211797	1	Compression Spring (5/32 O.D. x 5/8 Lg.)
8	61295	1	Pump Body (Includes pin [Item #16]; on pumps built after May 19
9	*†10375	1	Steel Ball (1/4 dia.)
10	350185	1	Release Valve Screw (When ordering this part number, als order Item #11, a nylon ball included in the Repair Kit.)
11	*†•15528	1	Nylon Ball (Push in nylon ball until it bottoms out in hole. Permissible to flatten ball during assembly.)
12	*†•15085	1	Backup Washer (7/16 x 5/16 x 3/64 Thk.)
13	*†10267	1	O-ring (7/16 x 5/16 x 1/16)
	•18974	1	Viton O-ring
	13472	1	EPR O-ring
14	351087	1	Release Valve Knob (Note: Screw in valve stem until seated [bottomed out]. Then position knob as shown approx. 1/16" from casting surface. Lock in place with set screw [Item #15]).
	21643	1	Knob (Old Style)
15	10556	1*	Set Screw (Torque to 50/70 in. lbs.)
16	10714	1	Slotted Spring Pin (.19 x .63; Included with pump body [Item on pumps built after May 1998)

To Drawing

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♦NOTE: Some pumps have two (2) set screws.

Note: Shaded areas reflect last revision(s) made to this form.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine** replacement parts!

Additional questions can be directed to our Technical Services Department.

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Rev. 6 Date: 7 June 2000