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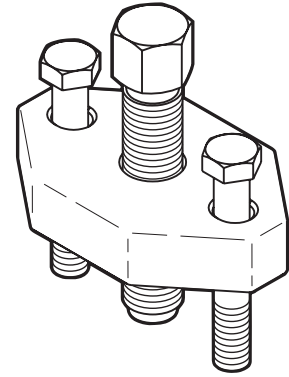
Form No. 539145

Operating Instructions
for:

5192

Bearing Cup Installer

1. Clean and grease parts to be assembled.
2. Verify needle bearings are in the correct position and are not damaged or missing.
3. Press the bearing cup into the yoke by hand, aligning the holes for the U-joint cross and the bearing cup bolts.
4. Place the installer onto the bearing cup, threading the bolts into the yoke.
5. Using an impact or hand wrench, turn the forcing screw until the cup is flush to the yoke.
6. Remove the installer, and assemble the bearing cup bolts.



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CAUTION: To prevent personal injury, wear eye protection that meets ANSI Z87.1 and OSHA standards.