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Form No. 550622

Instructions for:

7771A
 211-185

Ford Power Steering Pump Pulley Installer



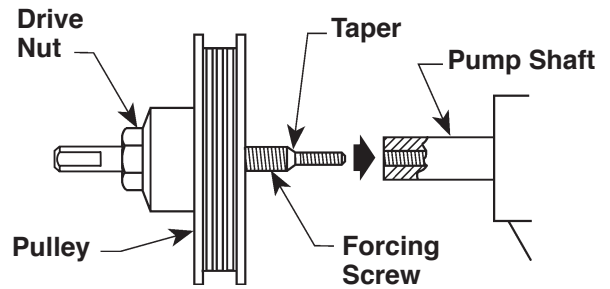
CAUTION: To prevent personal injury, wear eye protection that meets ANSI Z87.1 and OSHA standards.

1. Assemble drive nut and pulley onto forcing screw as shown.
2. Thread forcing screw into pump shaft until forcing screw taper touches against pump shaft.
3. Verify pulley is flush with pump shaft.
4. Hold forcing screw in place, and turn drive nut against pulley until pulley is pressed onto pump shaft to correct depth.

CAUTION: To prevent equipment damage,

- Do NOT force or over tighten forcing screw into pump shaft. Hand tighten only.
- Regularly lubricate forcing screw using No. 280934 pressure lubricant or equivalent.

USE OF AN AIR TOOL WITH THIS INSTALLER WILL VOID WARRANTY.



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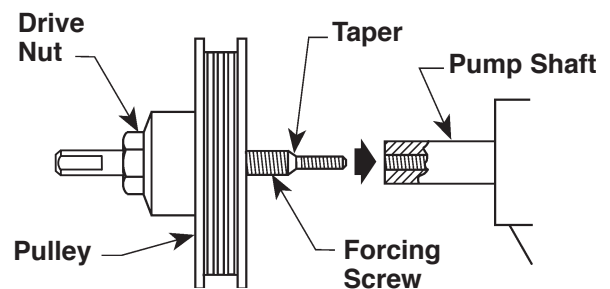
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